

# Quality Stampings Since 1963

Sons Tool is a full service short/medium run metal stamping house located in a modern 50,000 sq. ft. facility. Our philosophy is to supply our customers with parts as complete to print as requested; painting, plating, welding, silk screening, riveting, pem inserting, etc.

## Tool Room

Our tool room is equipped with state-of-the-art computer programming equipment and electrical discharge machines. We have all the necessary support equipment for building tools to produce your parts to specifications for order after order. Through modem technology, we can transfer drawings or files electronically using e-mail or FTP sites.

The tooling is owned by the customer (no engineering service charge) and Sons Tool will maintain it at no charge for the life of the part.



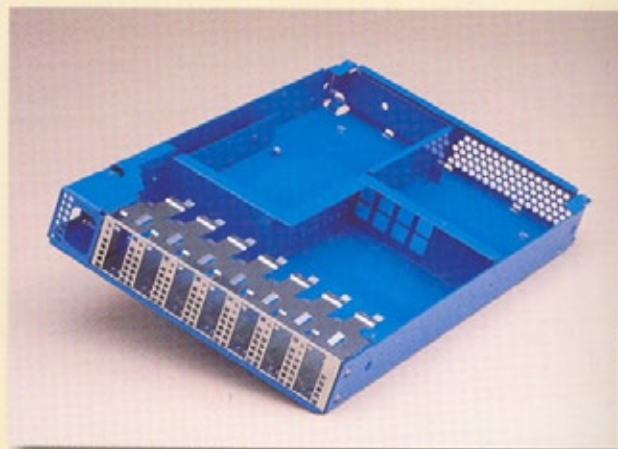
## Laser Capabilities

Our Cincinnati CL-6 flying optics laser machine is ideal for pre-production samples and small quantities. Part accuracy to within .005 inch from a maximum sheet size of four by eight feet. Thickness up to .125 inch aluminum and .250 inch steel.



## Press Room

60 punch presses and brake presses to produce your stampings from .005 to .250 inch thick in any cold stampable material: low carbon and high carbon steel, stainless, aluminum, brass, bronze, copper and phenolics. Our punch presses range from five to 150 ton and brake presses five to 60 ton.



## Secondary Operations

Sons Tool performs all types of bending operations, tapping, countersinking, reaming, drilling and machining. Assembly procedures consist of welding, brazing, silver soldering, inserting hardware (pem etc.) and riveting to your specifications.